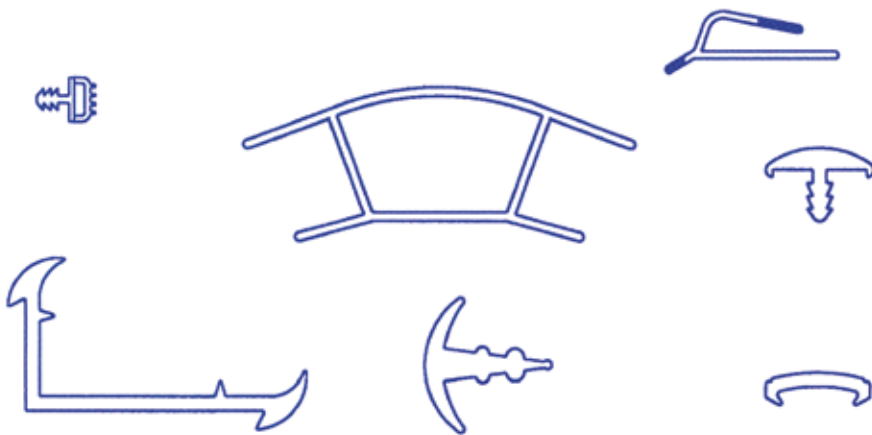


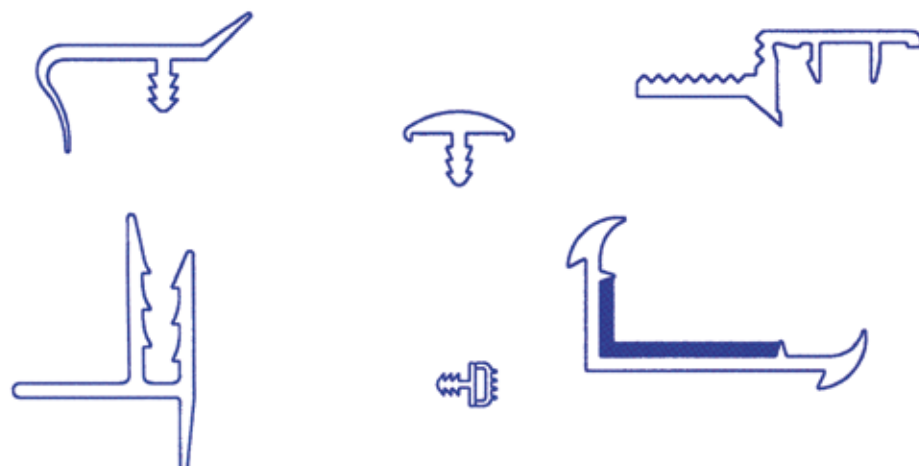
# Technical Profiles

of thermoplastics

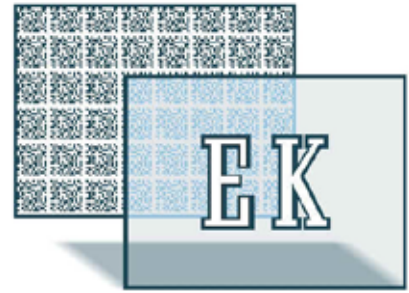


## Estorfer Kunststoffbetrieb GmbH

Zum Finkenberg 12  
D-31629 ESTORF  
Telefon: +49 5025 9707-0  
Telefax: +49 5025 9707-69  
E-mail: [info@estorfer.de](mailto:info@estorfer.de)  
[www.estorfer.de](http://www.estorfer.de)



# Estorfer Kunststoffbetrieb GmbH



Estorfer Kunststoffbetrieb GmbH manufactures numerous special profiles that often form a key component within the final product. Our profiles meet the requirements placed on criteria, such as hardness, resistance to wear, design and durability.

## Our specialities include:

- **Co-extruded profiles in rigid/plasticized PVC, including multicolored profiles**
- **Coating in butyl (rubber) and doubled-sided self-adhesive tapes**
- **Form-extruded profiles with raised, moulded surface**
- **Decorative coatings, currently encompassing some 100 different wood effects and approx. 10 metal decors**
- **Make-up to specification (cut to lengths, punched, drilled, welded, printed)**

Predominantly made from PVC, we manufacture profiles of all types to sample or drawing.

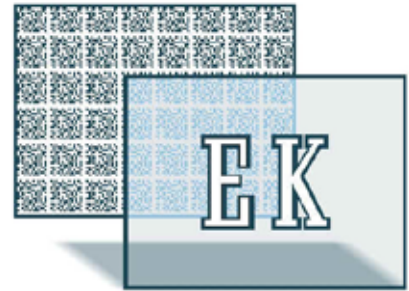
On request, we can also supply relevant quantities of profiles in other thermoplastic materials, such as PE, PS or TPE.

Partnership begins with a jointly defined design and development geared to the specific application. We are ideally equipped for the subsequent process of producing the special profile you require. Our own tool and jig shop, our own laboratory and our expertise gathered from four decades provide the basis for finding the right answer to your requirements.

At Estorfer Kunststoffbetrieb GmbH, we can provide you with everything on a one-stop-shop basis from consultancy right through to shipment of the finished product. This is also why we have been a partner to many segments of industry for 50 Years.

Contact our specialized consultants and we will be pleased to give you a quotation free of charge and with no obligation. All we need is a drawing, a dimensioned hand-drawn sketch or a sample. It would also be useful to know the intended purpose and your annual requirement.

# Estorfer Kunststoffbetrieb GmbH



**Lieferung in folgende Länder nur über unsere Auslandsvertretungen:  
Please contact our business partners for deliveries to the following countries:**

## Frankreich

Société DECMO  
400, Rue Leon Gambetta  
F-59044 Lille-Cedex  
Tel.: +0328380840  
Fax: +0328380850  
E-mail: [decmo@decmo.fr](mailto:decmo@decmo.fr)  
[www.decmo.com](http://www.decmo.com)

## Großbritannien

Scan-Térier Ltd.  
30 The Metro Centre  
Tolpits Lane, Watford  
GB Herts. WD 18 9XG  
Tel.: +0 19 23 / 80 03 53  
Fax: +0 19 23 / 22 03 58  
[www.scan-terieur.com](http://www.scan-terieur.com)

## Italien/Spanien

Dimatec S.P.A.  
Via Galileo Galilei 7  
I-22070 Guanzate (Co)  
Tel.: +031.352.90.61  
Fax: +031.352.90.97  
E-mail: [dimatec@dimatec.it](mailto:dimatec@dimatec.it)  
[www.dimatec.it](http://www.dimatec.it)

## Japan

Carac Industry CO. Ltd.  
1-4-2 Heiwadei Nerima ku  
Tokyo 179  
732 Japan  
Tel.: +03 (3931) 0220  
Fax: +03 (3931) 0706  
E-mail: [okayama@carac.co.jp](mailto:okayama@carac.co.jp)  
[www.carac.co.jp](http://www.carac.co.jp)

## Niederlande

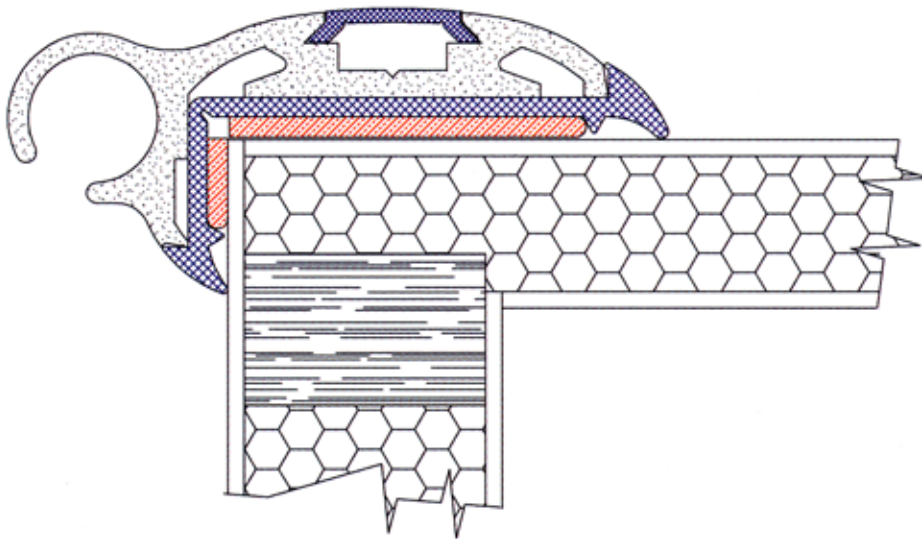
JAC. VAN 't HART NEDERLAND B.V.  
Dorp 92  
3415 PH Polsbroek  
Tel.: +31 (0) 182 308080  
Fax: +31 (0) 182 309787  
E-mail: [info@hartnl.com](mailto:info@hartnl.com)  
[www.hartnl.eu](http://www.hartnl.eu)

## Sealings for caravans with mastic

A specially developed process allows us to apply the butyl sealant in any cross section to different profiles.

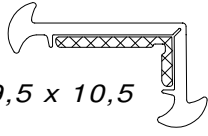
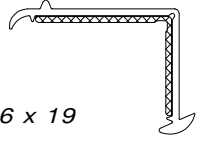
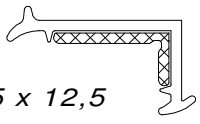
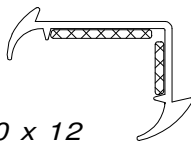
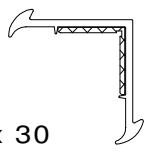
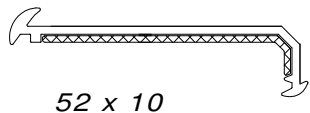
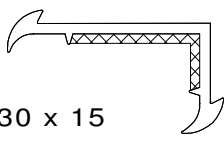
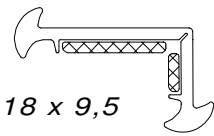
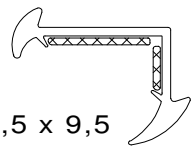
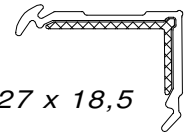
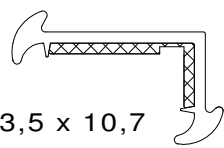
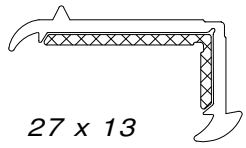
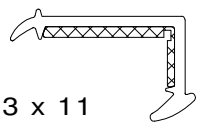
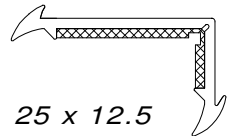
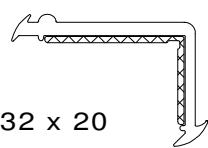
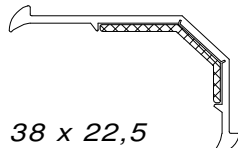
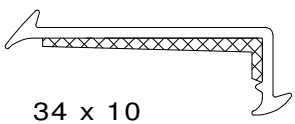
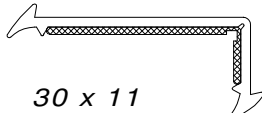
From renowned German manufactures, the butyl rubber we use is free of fillers and solvent, and therefore does not harden (unlike silicone sealants). Available in light-grey, dark-grey and white.

As one area of application, the product is used for sealing caravan- and mobil-shop bodies. For 35 years now we have been manufacturing edge seals with butyl-sealant that effectively reliably prevent the penetration of moisture at junction between wall and roof section.



Other applications for this sealing systems include waterproofing on buildings (e.g. at junction between balconies, glass-roofs and other structures). Butyl never hardens, so it provides a permanent seal that is guaranteed to last for decades. We will pleased to help you with your particular requirement.

## Sealing - profiles with mastic

Profile no.	Drawing	Profile no.	Drawing
K 019	 19,5 x 10,5	K 074	 26 x 19
K 050	 25 x 12,5	K 077	 20 x 12
K 056	 30 x 30	K 078	 52 x 10
K 057	 30 x 15	K 079	 18 x 9,5
K 064	 18,5 x 9,5	K 087	 27 x 18,5
K 065	 23,5 x 10,7	K 088	 27 x 13
K 066	 23 x 11	K 089	 25 x 12,5
K 071	 32 x 20	K 090	 38 x 22,5
K 072	 34 x 10	K 093	 30 x 11





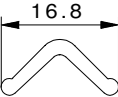
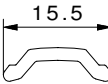



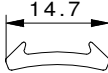
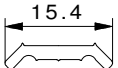
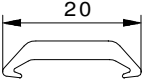
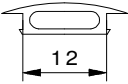
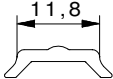


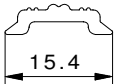
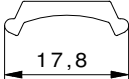
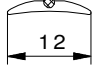
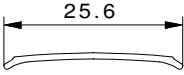
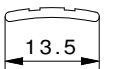


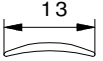
Estorfer Kunststoffbetrieb GmbH

Zum Finkenbergr 12 • 31629 Estorf

[www.estorfer.de](http://www.estorfer.de) • [info@estorfer.de](mailto:info@estorfer.de)

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## Screw - coverings

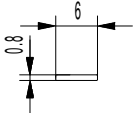
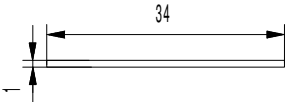
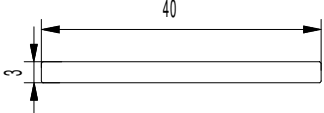
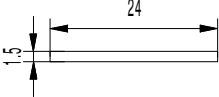
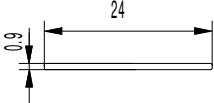
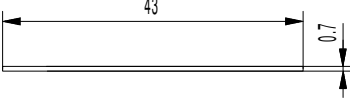
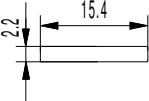
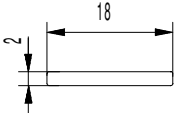
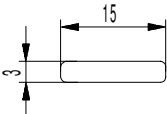
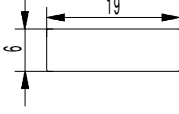


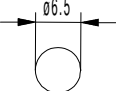

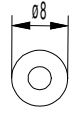
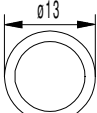
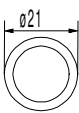
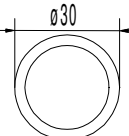
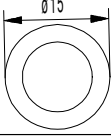
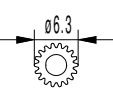
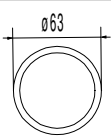
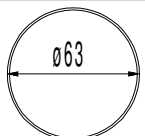
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E 117		E 998	
E 635		E 323	 <i>zwei- farbig</i>
E 151		E 331	
E 152		E 346	
E 648		E 350	
E 199	 <i>zwei- farbig</i>	E 396	 <i>zwei- farbig</i>
E 241		E 422	
E 245	 <i>zwei- farbig</i>	E 679	
E 246		E 979	
E 657		E 531	



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 Tel 05025/9707-0 • Fax 05025/970769

## Flat Stripes / Round Sticks / Tubes


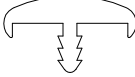

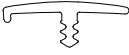
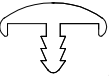
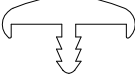
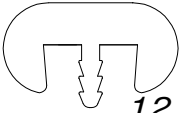
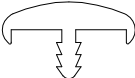
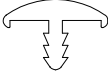
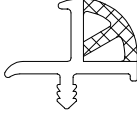
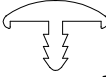
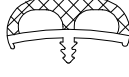
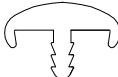

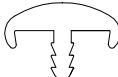

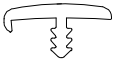

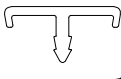
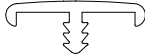
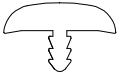
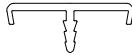
Profile no.	Drawing	Profile no.	Drawing
E 225		E 258	
E 280		E 348	
E 443		E 632	
E640		E 817	
E 1045		E 617	
E 476		E 204	
E 253		E 134	
E 197		E 200	
E 432		E 433	 <i>(verkleinerte Darstellung)</i>
E 496		E 1241	
E 286	 <i>(verkleinerte Darstellung)</i>	E 291	 <i>(verkleinerte Darstellung)</i>



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## T - Section - Profiles

Profile no.	Drawings	Profile no.	Drawings
<i>E 10175</i>	 <i>9 mm</i>	<i>E 10121</i>	 <i>15 mm</i>
<i>E 899</i>	 <i>10 mm</i>	<i>E 605</i>	 <i>16 mm</i>
<i>E 803</i>	 <i>12 mm</i>	<i>E 771</i>	 <i>16 mm</i>
<i>E 995</i>	 <i>12,5 mm</i>	<i>E 950</i>	 <i>16 mm</i>
<i>E 770</i>	 <i>13 mm</i>	<i>E 549</i>	 <i>16 mm</i>
<i>E 10145</i>	 <i>13,5 mm</i>	<i>E 552</i>	 <i>16 mm</i>
<i>E 911</i>	 <i>13 mm</i>	<i>E 10055</i>	 <i>16 mm</i>
<i>E 949</i>	 <i>13 mm</i>	<i>E 714</i>	 <i>16 mm</i>
<i>E 835</i>	 <i>14 mm</i>	<i>E 836</i>	 <i>16 mm</i>
<i>E 165</i>	 <i>15 mm</i>	<i>E 898</i>	 <i>16 mm</i>
<i>E 1001</i>	 <i>16 mm</i>	<i>E 164</i>	 <i>17 mm</i>

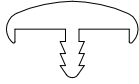
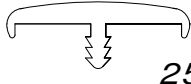

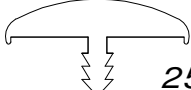
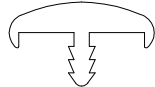
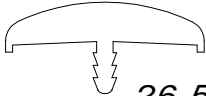
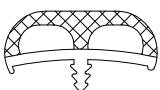
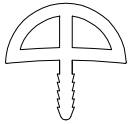
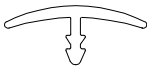
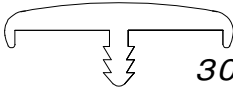
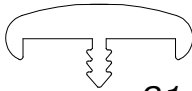
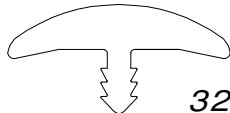
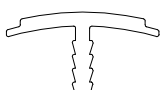
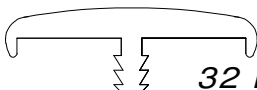
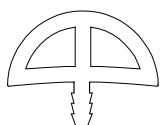
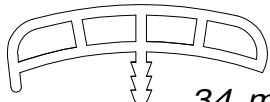

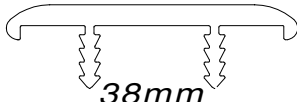

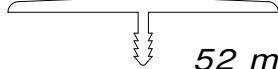
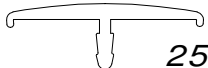
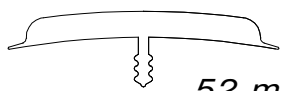


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## T - Section - Profiles

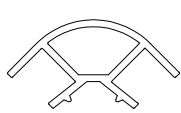
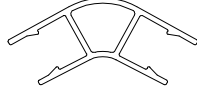
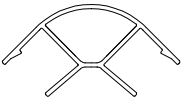
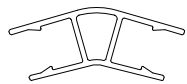
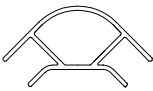
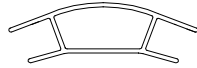
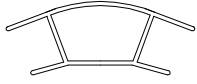

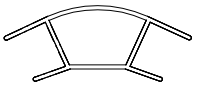
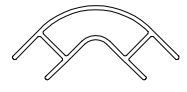

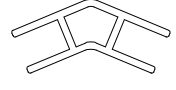
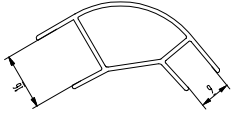
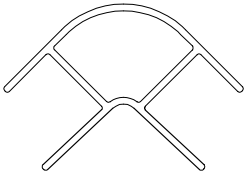
Profile no.	Drawing	Profile no.	Drawing
<i>E 10136</i>	 <i>17 mm</i>	<i>E 10137</i>	 <i>25 mm</i>
<i>E 616</i>	 <i>17 mm</i>	<i>E 876</i>	 <i>25 mm</i>
<i>E 10163</i>	 <i>18 mm</i>	<i>E 1007</i>	 <i>26,5 mm</i>
<i>E 695</i>	 <i>20 mm</i>	<i>E 668</i>	 <i>29 mm</i>
<i>E 227</i>	 <i>20 mm</i>	<i>E 779</i>	 <i>30 mm</i>
<i>E 798</i>	 <i>21,5 mm</i>	<i>E 980</i>	 <i>32 mm</i>
<i>E 231</i>	 <i>22 mm</i>	<i>E 10149</i>	 <i>32 mm</i>
<i>E 583</i>	 <i>22 mm</i>	<i>E 761</i>	 <i>34 mm</i>
<i>E 1006</i>	 <i>22,5 mm</i>	<i>E 814</i>	 <i>38mm</i>
<i>E 228</i>	 <i>25 mm</i>	<i>E 543</i>	 <i>52 mm</i>
<i>E 507</i>	 <i>25 mm</i>	<i>E 614</i>	 <i>52 mm</i>



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## Corner - Profiles

Profile no.	Drawing	Profile no.	Drawing
<i>E 665</i>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 13 mm</i></p>	<i>E 886</i>	 <p style="text-align: right;">122°</p> <p style="text-align: center;"><i>Plattenstärke 13 mm</i></p>
<i>E 901</i>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 14,5 mm</i></p>	<i>E 887</i>	 <p style="text-align: right;">148°</p> <p style="text-align: center;"><i>Plattenstärke 13 mm</i></p>
<i>E 858</i>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 10 mm</i></p>	<i>E 863</i>	 <p style="text-align: right;">139°</p> <p style="text-align: center;"><i>Plattenstärke 9 mm</i></p>
<i>E 755</i>	 <p style="text-align: right;">139°</p> <p style="text-align: center;"><i>Plattenstärke 13 mm</i></p>	<i>E 864</i>	 <p style="text-align: right;">131°</p> <p style="text-align: center;"><i>Plattenstärke 9 mm</i></p>
<i>E 756</i>	 <p style="text-align: right;">131°</p> <p style="text-align: center;"><i>Plattenstärke 13 mm</i></p>	<i>E 933</i>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 9 mm</i></p>
<i>E 894</i>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 6 mm</i></p>	<i>E 990</i>	 <p style="text-align: right;">135°</p> <p style="text-align: center;"><i>Plattenstärke 8 mm</i></p>
<i>E 1019</i>	 <p style="text-align: right;">100°</p> <p style="text-align: center;"><i>Plattenstärke 16 / 9 mm</i></p>	<i>E 786</i>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 13,5 mm</i></p>



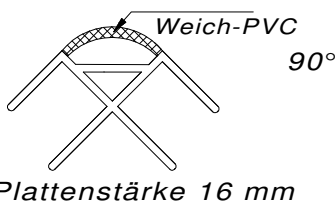
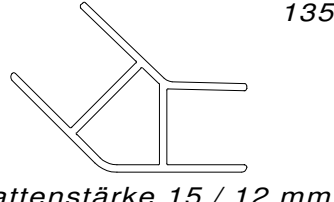
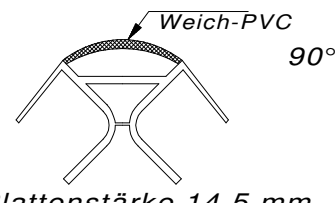
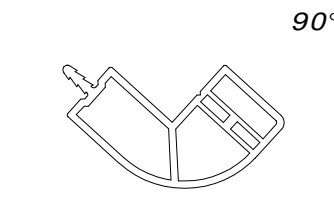
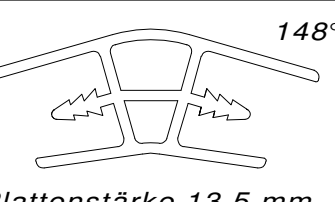
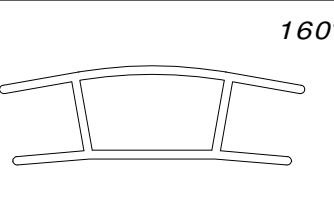
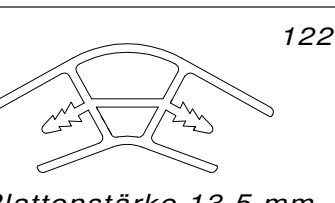
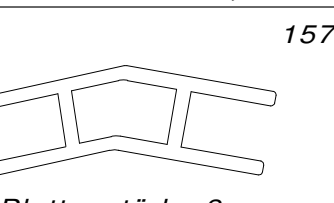
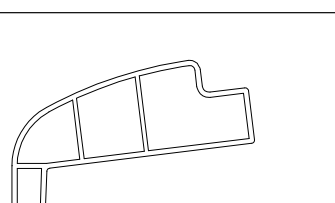
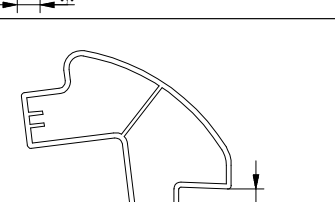
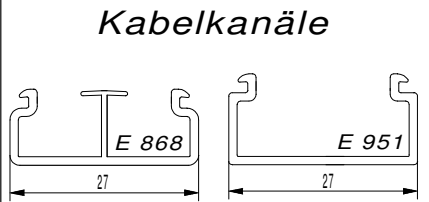
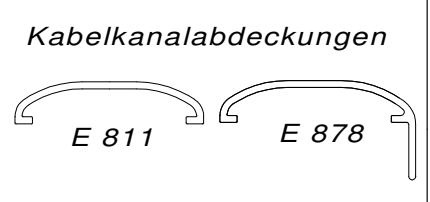
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## Corner - Profiles / Cable - Profiles

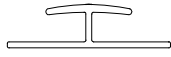

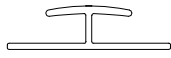
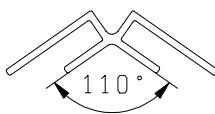
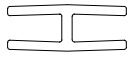
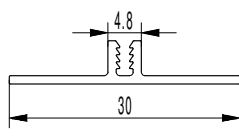

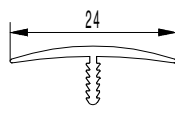

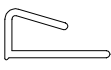


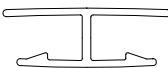

Profile no.	Drawing	Profile no.	Drawing
<b>E 557</b>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 16 mm</i></p>	<b>E 1066</b>	 <p style="text-align: right;">135°</p> <p style="text-align: center;"><i>Plattenstärke 15 / 12 mm</i></p>
<b>E 622</b>	 <p style="text-align: right;">90°</p> <p style="text-align: center;"><i>Plattenstärke 14,5 mm</i></p>	<b>E 1090</b>	 <p style="text-align: right;">90°</p>
<b>E 775</b>	 <p style="text-align: right;">148°</p> <p style="text-align: center;"><i>Plattenstärke 13,5 mm</i></p>	<b>E 1142</b>	 <p style="text-align: right;">160°</p> <p style="text-align: center;"><i>Plattenstärke 12,5 mm</i></p>
<b>E 774</b>	 <p style="text-align: right;">122°</p> <p style="text-align: center;"><i>Plattenstärke 13,5 mm</i></p>	<b>E 1205</b>	 <p style="text-align: right;">157°</p> <p style="text-align: center;"><i>Plattenstärke 8 mm</i></p>
<b>E 905</b>	 <p style="text-align: right;">6.0</p>	<p>The Corner-Profiles could be covered with Dekor-Foil or Paper-Foil</p>	
<b>E 906</b>	 <p style="text-align: right;">6.0</p>		
<b>E 868</b> <b>E 951</b>	<p style="text-align: center;"><b>Kabelkanäle</b></p>  <p style="text-align: center;">27      27</p>	<b>E 811</b> <b>E 878</b>	<p style="text-align: center;"><i>Kabelkanalabdeckungen</i></p>  <p style="text-align: center;">E 811      E 878</p>



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## Plywood - Links

Profile no.	Drawing	Profile no.	Drawing
<i>E 369</i>	 <i>Platten 4,5 mm</i>	<i>E 279</i>	 <i>Plattenstärke 5 mm</i>
<i>E 1117</i>	 <i>Platten 3mm</i>	<i>E 621</i>	 <i>Plattenstärke 3 mm</i>
<i>E 388</i>	 <i>Platten 3,2 mm</i>	<i>E 1109</i>	<i>Plattenverbinder Unterteil</i> 
<i>E 606</i>	 <i>Platten 3,2 mm</i>	<i>E 1110</i>	<i>Plattenverbinder Oberteil</i> 
<i>E 666</i>	 <i>Platten 1mm</i>	<i>E 554</i>	 <i>Plattenstärke 3 mm</i>
<i>E 748</i>	 <i>Platten 2,5mm</i>	<i>E 848</i>	<i>Plattenstärke 3 mm</i>  <i>LD - PE</i>
<i>E 895</i>	 <i>Platten 6mm</i> <i>Klipsmontage</i>	<i>E 733</i>	 <i>Plattenstärke 2,2mm</i>



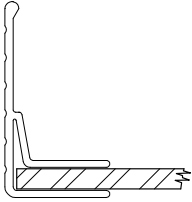
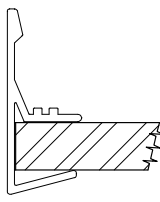
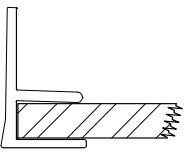
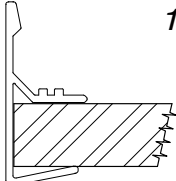
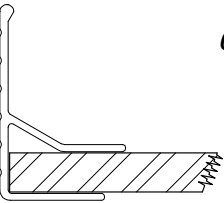
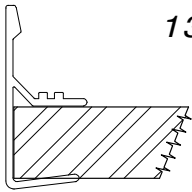
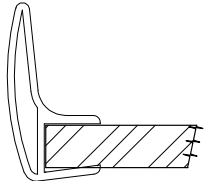
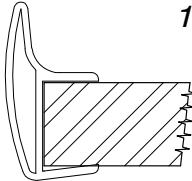
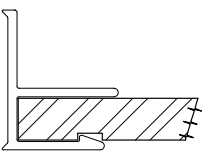
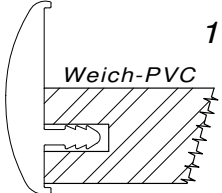
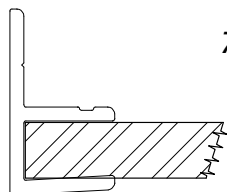
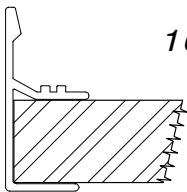
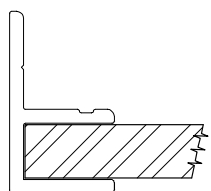
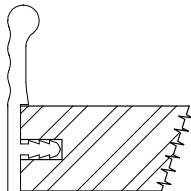
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## Board - Railings

Profile no.	Drawing	Profile no.	Drawing
E 536	 3 mm	E 10207	 9 mm
E 796	 5 mm	E 10206	 12 mm
E 527	 6 mm	E 571	 13 mm
E 902	 6 mm	E 903	 13 mm
E 912	 6 mm	E 927	 13 mm Weich-PVC
E 604	 7 mm	E 10205	 16 mm
E 1098	 8 mm	E 937	



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## Joint - Coverings

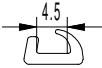
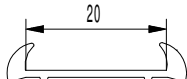
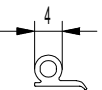

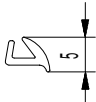
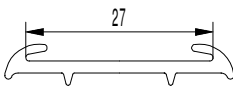
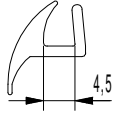
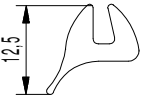
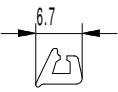
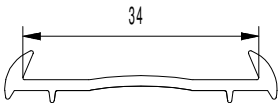

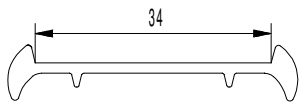

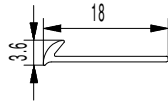

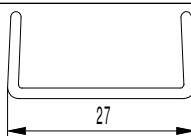
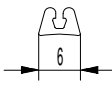



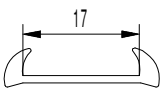

Profile no.	Drawing	Profile no.	Drawing
<i>E 128</i>		<i>E 692</i>	
<i>E 207</i>		<i>E 511</i>	
<i>E 210</i>		<i>E 1144</i>	
<i>E 263</i>		<i>E 535</i>	
<i>E 298</i>		<i>E 522</i>	
<i>E 559</i>		<i>E 430</i>	
<i>E 703</i>		<i>E 1061</i>	
<i>E 717</i>		<i>E 1229</i>	
<i>E 977</i>		<i>E 791</i>	
<i>E 831</i>		<i>E 295</i>	
<i>E 939</i>		<i>E 313</i>	



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## Washers - Profiles

Profile no.	Drawing	Profile no.	Drawing
<i>E 122</i>		<i>E 532</i>	
<i>E 166</i>		<i>E 629</i>	
<i>E 169</i>		<i>E 630</i>	
<i>E 198</i>		<i>E 672</i>	
<i>E 202</i>		<i>E 694</i>	
<i>E 223</i>		<i>E 919</i>	
<i>E 322</i>		<i>E 183</i>	
<i>E 324</i>		<i>E 481</i>	
<i>E 335</i>		<i>E 867</i>	
<i>E 347</i>		<i>E 896</i>	
<i>E 509</i>		<i>E 1088</i>	



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